High accuracy synchronizing, flow divider-combiner valve

Capacity: 0.6 - 3 gpm (2.5 - 12 L/min.)

Functional Group:

Model: FSBS-XAN

Product Description
Synchronizing flow divider/combiners are sliding-spool, pressure-compensated devices used to split flow in one direction and combine flow in the opposite direction. With a synchronizing feature, these valves can be used to allow two hydraulic cylinders to fully stroke and synchronize at the end of the stroke. When the first cylinder has reached the end of its stroke, a pressure-compensated, reduced flow is metered to or from the second cylinder until it also reaches the end of its stroke.

Technical Features
- Divisional and combining accuracy are equal.
- Variations in speed and lock-up can be attributed to differences in motor displacement, motor leakage, wheel diameter variance and friction of wheels on the driving surface.
- Extreme pressure intensification can occur on multiple wheel drive vehicles.
- Synchronization flow is approximately 15% of minimum rated input flow.
- In applications involving rigid mechanisms between multiple actuators, operating inaccuracy will cause the eventual lock-up of the system. If the mechanical structure is not designed to allow for the operating inaccuracy inherent in the valve, damage may occur.
- Below the minimum flow rating there is not enough flow for the valve to modulate. It is effectively a tee. If flow starts at zero and rises, there will be no dividing or combining control until the flow reaches the minimum rating.
- In motor circuits, rigid frames or mechanisms that tie motors together, and/or complete mechanical synchronized motion of the output shaft of the motors, either by wheels to the pavement or sprockets to conveyors, will contribute to cavitation, lock-up and/or pressure intensification.
- The synchronizing feature only comes into play when any one of the 3 ports is blocked. At that time, flow may occur between the other two ports.
- Operating characteristics cause the leg of the circuit with the greatest load to receive the higher percentage of flow in dividing mode. If a rigid mechanism is used to tie actuators together, the lead actuator may pull the lagging actuator and cause it to cavitate.
- The synchronization feature provides bi-directional static error correction.
- In combining mode, compensating characteristics will cause the leg of the circuit with the lowest load to receive the higher percentage of flow. If a synchronization feature is not included, an additive accuracy error will be experienced with each full stroke of the actuator.
- All flow divider and divider/combiner cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

Technical Data
**U.S. Units** | **Metric Units**
---|---
Cavity | T-31A
Capacity | .6 - 3 gpm 2.5 - 12 L/min.
Divisional Accuracy at Max Input Flow | 50% ±2.0%
Divisional Accuracy at Minimum Input Flow | 50% ±3.0%
Maximum Operating Pressure | 5000 psi 350 bar
Pressure Drop at Maximum Rated Input Flow | 350 psi 30 bar
Pressure Drop at Minimum Rated Input Flow | 15 psi 1 bar
Series (from Cavity) | Series 1
Valve Hex Size | 7/8 in. 22.2 mm
Valve Installation Torque | 30 - 35 lbf ft 40 - 50 Nm
Seal Kits - Cartridge | Buna: 990-031-007
Seal Kits - Cartridge | Viton: 990-031-006
Model Weight | 0.35 lb. 0.16 kg.

<table>
<thead>
<tr>
<th>Split</th>
<th>Input Flow</th>
<th>Rated Accuracy</th>
<th>Maximum Possible Flow Variation</th>
</tr>
</thead>
<tbody>
<tr>
<td>50:50</td>
<td>Max 3 gpm</td>
<td>±2.0%</td>
<td>1.44 - 1.56 gpm</td>
</tr>
<tr>
<td></td>
<td>Rated 12 L/min</td>
<td></td>
<td>5.8 - 6.2 L/min</td>
</tr>
<tr>
<td></td>
<td>Min 6 gpm</td>
<td>±3.0%</td>
<td>.25 - .32 gpm</td>
</tr>
<tr>
<td></td>
<td>rated 2.5 L/min</td>
<td></td>
<td>1.2 - 1.3 L/min</td>
</tr>
<tr>
<td>Synchronizing Flow</td>
<td></td>
<td></td>
<td>0.5 - 1.2 L/min</td>
</tr>
</tbody>
</table>

The maximum possible variation is at 5000 psi (350 bar) differential between legs with the high pressure leg being the higher flow in dividing mode and the lower flow in combining mode.

**FSBS-XAN**

<table>
<thead>
<tr>
<th>Control</th>
<th>Flow Split</th>
<th>Seal Material</th>
<th>Material/Coating Modifier</th>
</tr>
</thead>
<tbody>
<tr>
<td>X Not Adjustable</td>
<td>A 50/50</td>
<td>N Buna-N</td>
<td>/AP Stainless Steel, Passivated</td>
</tr>
</tbody>
</table>

Control:X

*Our stainless product line is growing!* If you are interested in a stainless option for this model which is not shown please contact Sun.

When the modifier is /AP, the control must be X.