

CONFIGURATION

L	Control	Standard Screw Adjustment
E	Adjustment Range	25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting
N	Seal Material	Buna-N
(none)	Material/Coating	Standard Material/Coating

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-10A
Series	1
Capacity	25 gpm
Factory Pressure Settings Established at	4 gpm
Maximum Operating Pressure	5000 psi
Maximum Valve Leakage at 110 SUS (24 cSt)	2 in ³ /min.@1000 psi
Response Time - Typical	10 ms
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	7/8 in.
Valve Installation Torque	30 - 35 lbf ft
Adjustment Screw Internal Hex Size	5/32 in.
Locknut Hex Size	9/16 in.
Locknut Torque	80 - 90 lbf in.
Seal kit - Cartridge	Buna: 990010007
Seal kit - Cartridge	EPDM: 990010014
Seal kit - Cartridge	Polyurethane: 990010002
Seal kit - Cartridge	Viton: 990010006
Model Weight	0.31 lb.

NOTES

For Series 1 cartridges configured with an O control (panel mount handknob), a .75 in. (19 mm) diameter hole is required in the panel.

CONFIGURATION OPTIONS

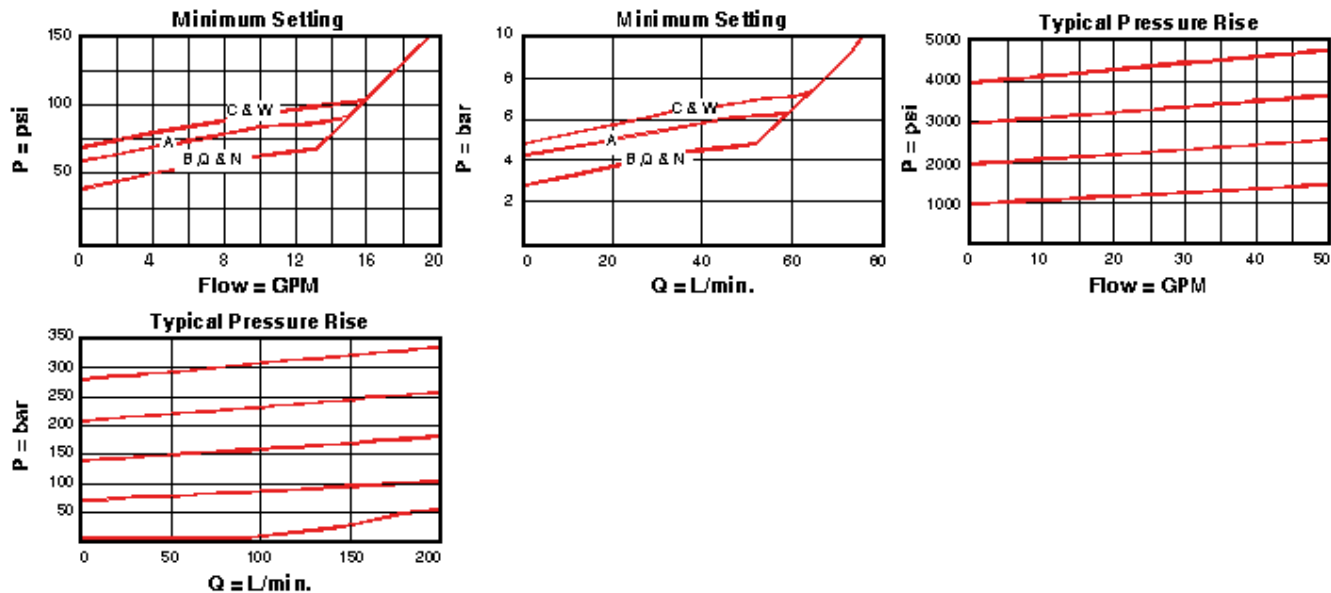
Model Code Example: RPECLEN

CONTROL	(L) ADJUSTMENT RANGE	(E) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment	E 25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting	N Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set	A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting	E EPDM	/AP Stainless Steel, Passivated
K Handknob	W 150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting	V Viton	/LH Mild Steel, Zinc-Nickel
O Handknob with Panel Mount	B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting		
W Hex Wrench Adjustment	C 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting		
Y Tri-Grip Handknob	N 60 - 800 psi (4 - 55 bar), 400 psi (28 bar) Standard Setting		
	Q 60 - 400 psi (4 - 28 bar), 200 psi (14 bar) Standard Setting		

TECHNICAL FEATURES

- All 2-port relief cartridges (except pilot reliefs) are physically and functionally interchangeable (same flow path, same cavity for a given frame size).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Will accept maximum pressure at port 2; suitable for use in cross port relief circuits. If used in cross port relief circuits, consider spool leakage.
- Main stage orifice is protected by a 150-micron stainless steel screen.
- Not suitable for use in load holding applications due to spool leakage.
- Back pressure on the tank port (port 2) is directly additive to the valve setting at a 1:1 ratio.
- W and Y controls (where applicable) can be specified with or without a special setting. When no special setting is specified, the valve is adjustable throughout its full range using the W or Y control. When a special setting is specified, this setting represents the maximum setting of the valve.
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [RPEC8](#) Pilot-operated, balanced piston relief main stage with integral T-8A control cavity