

# Electro-proportional relief valve - pilot capacity

Capacity: .25 gpm (1 L/min.)

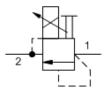
Functional Group:

Products: Cartridges: Electro-Proportional: Relief: 2-Port, Pilot Relief

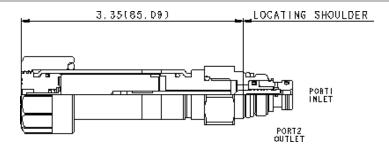
Model: RBAP-MWN

#### Product Description

This 2-port, pilot-stage, direct-acting relief cartridge is an electro-proportionally controlled, normally closed pressure regulating valve. The proportional control allows for infinite, step-less adjustability within the selected pressure range. When the pressure at port 1 (inlet) is sufficient to overcome the solenoid forces, as determined by the analog input signal, the poppet lifts and allows flow from port 1 to port 2 (outlet). This pilot control cartridge utilizes the T-8A cavity so it can be used in conjunction with Sun's main stage, pressure control elements.



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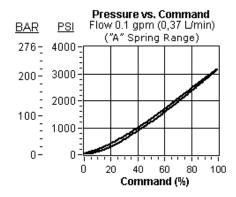
### Technical Features

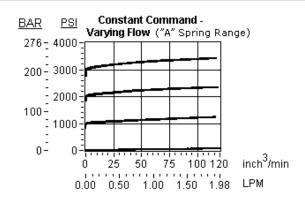
- Varying the analog input signal to the proportional solenoid provides a step-less control of pressure.
- This electro-proportional cartridge utilizes the Sun T-8A, 2-port cavity making it the ideal choice to use in conjunction with Sun's main stage cartridges. Separate pilot lines are eliminated and only one cavity needs to be machined to accommodate both the control and primary function. Note: All 2-port pilot stage control cartridges utilize the same cavity and are physically interchangeable. Functionality is the only consideration
- All pressure ranges will drop to a setting of 0 with no analog input signal. The pressure ranges indicate the valve's area of acceptable performance.
- The L control (Manual Override Adjustable) allows one to manually adjust the valve in case of an electrical failure. The L control also allows one to offset the pressure range. For instance, if an A range valve is mechanically offset to a setting of 1500 psi (105 bar), the new maximum will be 4500 psi (310
- For optimum performance, an amplifier with current sensing and
   Coils are interchangeable with Sun's other full flow, solenoid adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.
- NOTE: There is no upper limit to the pressure setting when using the M control. The more force you exert on the manual override, the higher the resulting pressure.
- High pilot capacity allows for operation of larger size main stage elements

- Note: The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.
- Capable of operating with pressures up to 5000 psi.
- Damped construction provides stable operation over a wide range of operating conditions.
- Low leakage levels in the closed position. (Reseat occurs at 85% of cracking pressure.)
- operated valves and can be mounted on the tube in either direction.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

### Technical Data

Cavity	T-8A		
Capacity	.25 gpm	1 L/min.	
Hysteresis (with dither)	<4%		
Hysteresis with DC input	<8%		
Linearity (with dither)	<2%		
Repeatibility (with dither)	<2%		
Recommended dither frequency	140 Hz		
Maximum Operating Pressure	5000 psi	350 bar	
Maximum Valve Leakage at Reseat	1.5 in³/min.	25 cc/min.	
Series (from Cavity)	Series P		
Reseat	>85% of Set Pressure		
Solenoid Tube Diameter	.75 in.	19 mm	
Valve Hex Size	7/8 in.	22,2 mm	
Valve Installation Torque	25 - 30 lbf ft	35 - 40 Nm	
Model Weight (with coil)	1.00 lb	0,45 kg	
Seal Kits - Cartridge	Buna: 990-208-007		
Seal Kits - Cartridge	Viton: 990-208-006		
Seal Kits - Coil	Viton: 990-770-006		
Seal Kits - Coil, Weatherized	Viton: 991-058		
Model Weight	0.55 lb.	0.25 kg.	





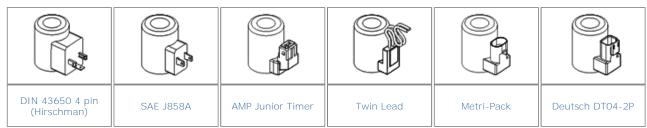
## **RBAP-MWN**

Control Adjustment Range External Material/Seal Material

M\* Manual Override W 500 - 5000 psi (35 - +5.00 N Buna-N +0.00

350 bar)





\*\*\* no coil

224V06 DIN 43650 4 pin (Hirschman) 24 VDC 0 to 10V Amplifier (C1V-06A) 724 Twin Lead 24 VDC

212 DIN 43650 4 pin (Hirschman) 12 VDC 524 SAE J858A 24 VDC

812 Metri-Pack 12 VDC

212A12	2 DIN 43650 4 pin (Hirschman) 12 VDC 0 to 20mA Amplifier (C2A- 12A)	612	AMP Junior Timer 12 VDC	824 M	etri-Pack 24 VDC	
212V12	DIN 43650 4 pin (Hirschman) 12 VDC 0 to 10V Amplifier (C1V-12A)	624	AMP Junior Timer 24 VDC	912	Deutsch DT04-2P 12 VDC	
224	DIN 43650 4 pin (Hirschman) 24 VDC	712 Tv	win Lead 12 VDC	924	Deutsch DT04-2P 24 VDC	
224A06	5 DIN 43650 4 pin (Hirschman) 24 VDC 0 to 20mA Amplifier (C2A- 06A)					
Embedd	ed Coil Options (Click Here)					
2B12A	DIN 43650 4 pin (Hirschman) command common on fourth pin 12 VDC 0-20 mA	2C24V	DIN 43650 4 pin (Hirschman) +5V reference on fourth pin 24 VDC 0-10V	4A12A	Deutsch DT04-6P all functions enabled (separate command common, 5 v reference, and an enable) 12 VDC 0-20 mA	
2B12V	DIN 43650 4 pin (Hirschman) command common on fourth pin 12 VDC 0-10V	2D12A	DIN 43650 4 pin (Hirschman) enable input on fourth pin 12 VDC 0- 20 mA	4A12V	Deutsch DT04-6P all functions enabled (separate command common, 5 v reference, and an enable) 12 VDC 0-10V	
2B24A	DIN 43650 4 pin (Hirschman) command common on fourth pin 24 VDC 0-20 mA	2D12V	DIN 43650 4 pin (Hirschman) enable input on fourth pin 12 VDC 0- 10V	4A24A	Deutsch DT04-6P all functions enabled (separate command common, 5 v reference, and an enable) 24 VDC 0-20 mA	
2B24V	DIN 43650 4 pin (Hirschman) command common on fourth pin 24 VDC 0-10V	2D24A	DIN 43650 4 pin (Hirschman) enable input on fourth pin 24 VDC 0- 20 mA	4A24V	Deutsch DT04-6P all functions enabled (separate command common, 5 v reference, and an enable) 24 VDC 0-10V	
2C12A	DIN 43650 4 pin (Hirschman) +5V reference on fourth pin 12 VDC 0-20 mA	2D24V	DIN 43650 4 pin (Hirschman) enable input on fourth pin 24 VDC 0- 10V	4F12V	Deutsch DT04-6P programmable ramps, separate rise and fall 12 VDC 0-10V	
2C12V	DIN 43650 4 pin (Hirschman) +5V reference on fourth pin 12 VDC 0-10V	2F12V	DIN 43650 4 pin (Hirschman) programmable ramps, separate rise and fall 12 VDC 0-10V	4F24V	Deutsch DT04-6P programmable ramps, separate rise and fall 24 VDC 0-10V	
2C24A	DIN 43650 4 pin (Hirschman) +5V reference on fourth pin 24 VDC 0-20 mA	2F24V	DIN 43650 4 pin (Hirschman) programmable ramps, separate rise and fall 24 VDC 0-10V			
Additional Options (Click Here)						
Additional Coils						
512 S	AE J858A 12 VDC	71299	Twin Lead to Deutsch connector, 9 inch lead length	72439	Twin Lead to Connector, 9 inch lead length	
71219	Twin Lead to Delphi Weather-Pack Connector, 9 inch lead length, 12 VDC	72419	Twin Lead to Delphi Weather-Pack Connector, 9 inch lead length 24 VDC	72499	Twin Lead to Deutsch connector, 9 inch lead length	
71239	Twin Lead to Connector, 9 inch lead length	72429	Twin Lead to Connector, 9 inch lead length			

Stainless material/seal options not available for this model

<sup>\*</sup> Special Setting required, specify at time of order

No Special Notes Available for selected model.

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