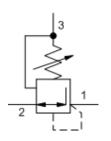


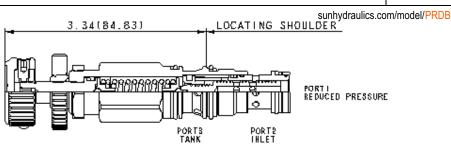
MODEL PRDB

Direct-acting, pressure reducing/relieving valve

SERIES 1 / CAPACITY: 10 gpm / CAVITY: T-11A







CONFIGURATION

O Control Handknob with Panel Mount

E Adjustment 25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting

N Seal Material Buna-N

(none) Material/Coating Standard Material/Coating

Direct-acting, pressure reducing/relieving valves reduce a high primary pressure at the inlet (port 2) to a constant reduced pressure at port 1, with a full-flow relief function from port 1 to tank (port 3). These valves incorporate a damped construction for stable operation allowing the use of high reduced pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	10 gpm
Factory Pressure Settings Established at	0.25 gpm
Maximum Operating Pressure	5000 psi
Maximum Valve Leakage at 110 SUS (24 cSt)	2 in³/min.
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	7/8 in.
Valve Installation Torque	30 - 35 lbf ft
Adjustment Screw Internal Hex Size	5/32 in.
Locknut Hex Size	9/16 in.
Locknut Torque	80 - 90 lbf in.
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	EPDM: 990011014
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.51 lb.

NOTES

For Series 1 cartridges configured with an O control (panel mount handknob), a .75 in. (19 mm) diameter hole is required in the panel.

CONFIGURATION OPTIONS

Model Code Example: PRDBOEN

CONTROL (O) ADJUSTMENT RANGE (E) SEAL MATERIAL (N) MATERIAL/COATING

O Handknob with Panel Mount

- L Standard Screw Adjustment
- C Tamper Resistant Factory Set
- K Handknob
- Y Tri-Grip Handknob
- **E** 25 400 psi (1,7 28 bar), 200 psi (14 bar) Standard Setting
- **A** 500 3000 psi (35 210 bar), 700 psi (50 bar) Standard Setting
- **W** 750 4500 psi (50 315 bar), 1000 psi (70 bar) Standard Setting
- **B** 50 1500 psi (3,5 105 bar), 200 psi (14 bar) Standard Setting
- **D** 25 800 psi (1,7 55 bar), 200 psi (14 bar) Standard Setting
- **S** 25 200 psi (1,7 14 bar), 100 psi (7 bar) Standard Setting

N Buna-N E EPDM

V Viton

Standard Material/Coating

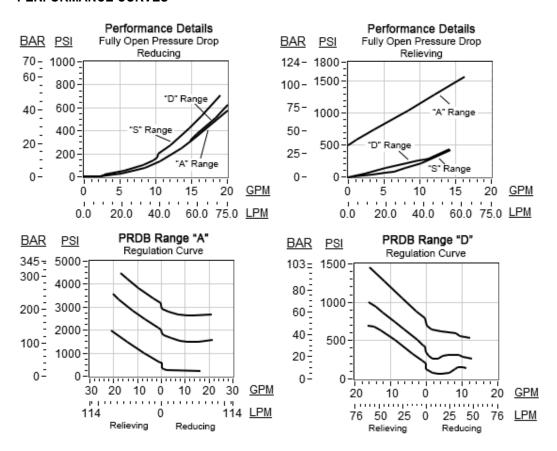
/AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

© 2019 Sun Hydraulics 1 of 3

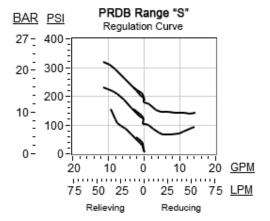
TECHNICAL FEATURES

- All three-port pressure reducing and reducing/relieving cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size). When considering mounting configurations, it is sometimes recommended that a full capacity return line (port 3) be used with reducing/relieving cartridges.
- Full reverse flow from reduced pressure (port 1) to inlet (port 2) may cause the main spool to close. If reverse free flow is required in the circuit, consider adding a separate check valve to the circuit.
- All spring ranges are tested for correct operation with 5000 psi (350 bar) inlet pressure.
- Suitable for accumulator circuits since the absence of pilot control flow results in reduced secondary circuit leakage.
- Direct acting concept provides highly reliable operation in contaminated systems, especially at dead headed conditions.
- Unlike pilot operated versions, direct acting valves exhibit a transitional step between reducing and relieving modes. This step equals 5% of the high end of the adjustment range, independent of the valve setting. Therefore, these valves may not be suitable for counterbalancing applications.
- Direct operated version offers superior dynamic response compared to equivalent pilot operated models.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- Leakage specified in Technical Data is out of port 3 with a supply pressure of 2000 psi (140 bar) and the valve set at mid range. This leakage is directly proportional to pressure differential and inversely proportional to viscosity expressed in centistokes.
- W and Y controls (where applicable) can be specified with or without a special setting. When no special setting is specified, the valve is adjustable throughout its full range using the W or Y control. When a special setting is specified, this setting represents the maximum setting of the valve.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
 machining variations.

PERFORMANCE CURVES



© 2019 Sun Hydraulics 2 of 3



© 2019 Sun Hydraulics 3 of 3