

### **HFK08 In-Line/Tank Mount Filters**

Working 350 psi 2415 kPa 24.1 bar

Rated Static 500 psi 3450 kPa 34.5 bar

Flow Range To: 300 gpm 1135 lpm

### **Features**

HFK08 is available in two styles: in-line and in-tank. Both styles feature a cast aluminum head and steel body for maximum strength and durability. Its single, center retention bolt simplifies servicing. Flow is from inside to outside of the filter cartridge.

Three in-stock HFK08 models offer our proprietary Synteq<sup>™</sup> synthetic media designed especially for liquid filtration. A wider range of filter media is available to purchase separately, as are fluoroelastomer seals. A visual service indicator is built into the HFK08 head.



In-line model shown

### **Beta Rating**

• Performance to  $\beta_{<4(c)}$ =1000

# **Porting Size Options**

- 3" NPT
- SAE-20 O-ring

# **Replacement Filter Lengths**

• 18.00" / 457mm

# **Standard Bypass Ratings**

• 25 psi / 172.5 kPa / 1.7 bar

# **Assembly Weight**

• 55.4 lbs / 25.12 kg

### **Operating Temperatures**

- -20°F to 250°F
- -29°C to 121°C

# **Filter Burst Ratings**

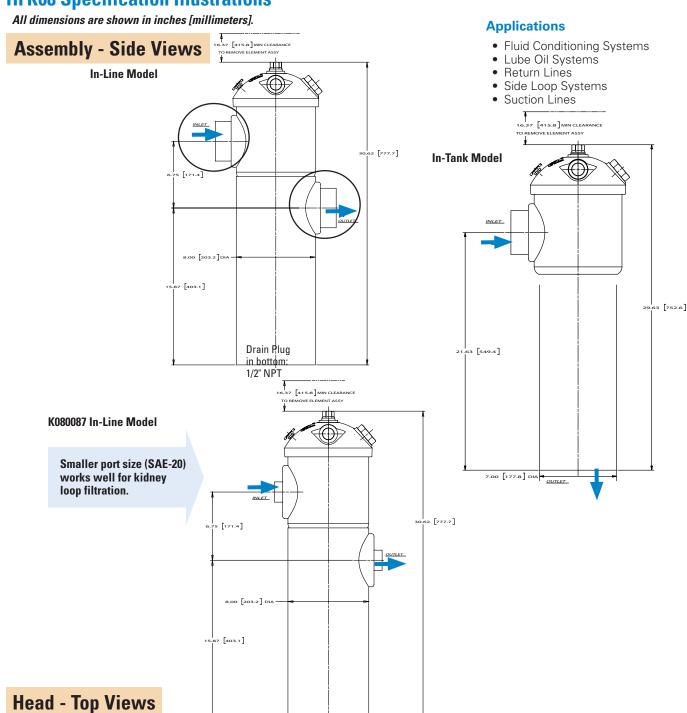
- 75 psi / 517 kPa / 5.2 bar (synthetic)
- 100 psi / 689 kPa / 6.9 bar (wire mesh)

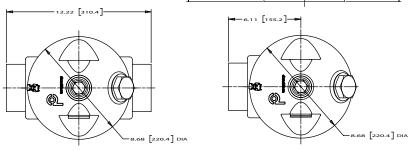
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# **HFK08 Specification Illustrations**





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# **HFK08 Components**

### **Filter Assemblies**

Port	Bypass	Indicator Style1	Assembly	Length	Filter
Size	Rating	& Location	Part No.	(in./mm)	Part No.
3" NPT	25 psi / 172.5 kPa	Visual, Left side	K080051, In-Tank	18"/457mm	P164703
		Visual, Right side	K080033, In-Line	18"/457mm	P164703
			K080085, In-Line	18"/457mm	P164407 Viton® Seal
SAE-20	25 psi / 172.5 kPa	Visual, Right side	K080087, In-Line	18"/457mm	P164405

### **Assembly Notes**

'Donaldson uses the inlet port as the reference point. "Left side," for instance, means that the indicator mounts on the side of the filter head that is on your left when you face the inlet port. Viton" is a registered trademarks of E. I. DuPont de Nemours and Company.

### **Filter Choices**

Media	$B_{x(c)} = 2$	$B_{x(c)} = 1000$	Length		Donaldson
Туре	Rating base	ed on ISO 16889	in	mm	Part No.
Synteq Synthetic		<4 μm	18.00	457	P164407 Viton® seal
		<4 μm	18.00	457	P164405
		6 μm	18.00	457	P166462
		11 µm	18.00	457	P176222
		23 μm	18.00	457	P164703
Wire Mesh	45 μm		18.00	457	P173573
	150 μm		18.00	457	P163945

Standard HDK06 replacement filters have Buna-N® seals, which are appropriate for most applications involving petroleum oil. Filters with seals made of fluorocarbon elastomer (such as Viton® and Fluorel®) are required when using diester, phosphate ester fluids, water glycol, water/oil emulsions, and HWCF (high water content fluids) over 150°F. HDK06 filters are inside to outside reverse flow 4.39" (112mm) OD.

Refer to the table in the Technical Reference Guide for fluid compatibility with our filter media.

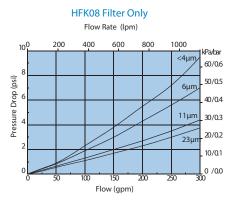
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Fluorel® is a registered trademark of 3M Company.

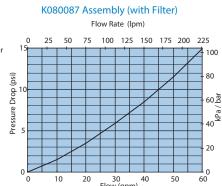


The K080087 model has features that are perfect for kidney loop filtration.

# **Performance Data**







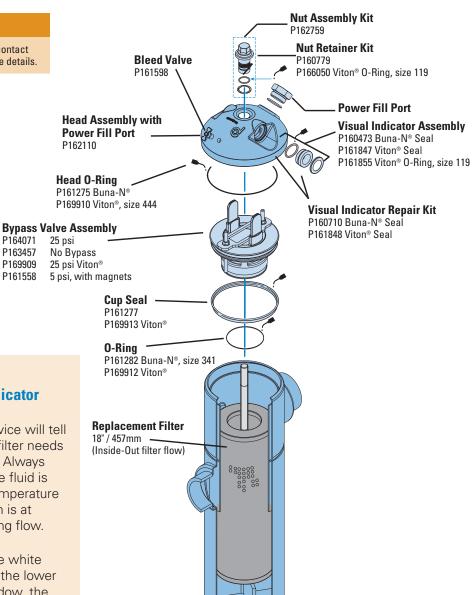
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MEDIUM PRESSURE FILTERS



### **HFK08 Service Parts**

Some service parts may not be stocked. Please contact your Donaldson sales representative for lead time details.







**Filter Needs Service** 

### **How to Read** the Visual Indicator

This simple device will tell you when the filter needs to be changed. Always check when the fluid is at operating temperature and the system is at normal operating flow.

If the top of the white panel is below the lower half of the window, the filter needs servicing.



Buna-N® and Viton® are a registered trademarks of E. I. DuPont de Nemours and Company.

½ - 14 NPTF Drain Plug (In-line filter only) P160788