

This direct acting, solenoid-operated, 4-way, 3-position spool valve is spring centered to the neutral position. When coil A is energized, the flow is from port 3 (P) to port 2 (A) and from port 4 (B) to port 1 (T). When coil B is energized, the flow is from port 3 to port 4 and from port 2 to port 1.

CONFIGURATION

| | |
|------------------------------|--------------------|
| X Control | No Manual Override |
| C Spool Configuration | Blocked Center |
| N Seal Material | Buna-N |
| 724 Coil | Twin Lead, 24 VDC |

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

| | |
|---|-----------------------------------|
| Cavity | T-31A |
| Series | 1 |
| Capacity | 5 gpm |
| Maximum Operating Pressure | 5000 psi |
| Maximum Valve Leakage at 110 SUS (24 cSt) | 10 in ³ /min.@3000 psi |
| Response Time - Typical | 50 ms |
| Switching Frequency | 15,000 max. cycles/hr |
| Solenoid Tube Diameter | .75 in. |
| Valve Hex Size | 7/8 in. |
| Valve Installation Torque | 30 - 35 lbf ft |
| Seal kit - Cartridge | Buna: 990431007 |
| Seal kit - Cartridge | EPDM: 990431014 |
| Seal kit - Cartridge | Viton: 990431006 |
| Seal and nut kit - Coil | Viton: 990770006 |
| Model Weight | 2.03 lb. |

NOTES

The two coils used in this assembly are interchangeable with one another, but once installed and wired, the coil closest to the hex body is considered Coil A, and the coil closest to the coil nut is Coil B.

CONFIGURATION OPTIONS

Model Code Example: DNDCXCN724

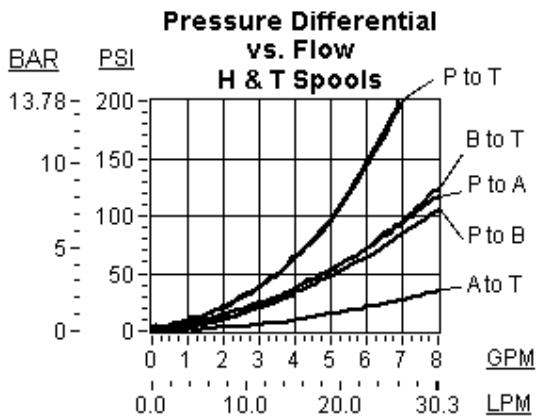
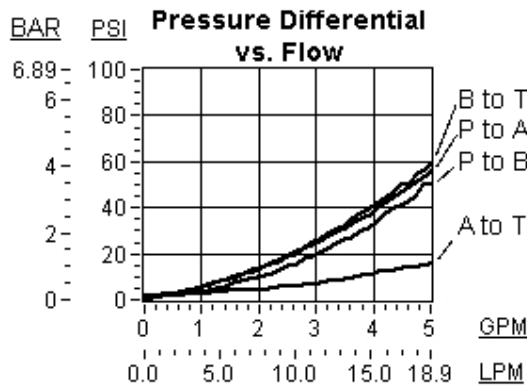
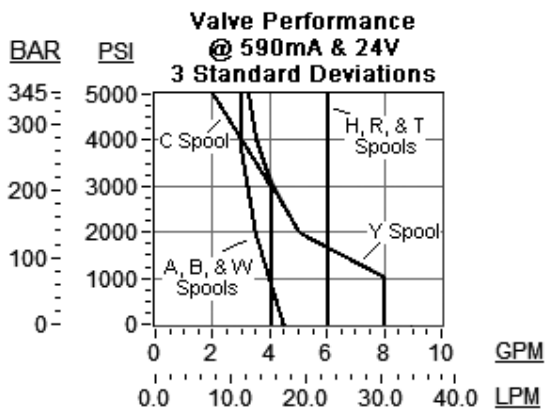
| CONTROL | (X) SPOOL CONFIGURATION | (C) SEAL MATERIAL | (N) COIL * (724) |
|-----------------------------|---|--------------------------------------|---|
| X No Manual Override | C Blocked Center A A to T Center B B to T Center H Open Center R Regen Center T Tandem Center W A and B Bleed to T Center Y A and B to T Center | N Buna-N E EPDM V Viton | 724 Twin Lead, 24 VDC No coil 212 DIN 43650-Form A, 12 VDC 224 DIN 43650-Form A, 24 VDC 912 Deutsch DT04-2P, 12 VDC 924 Deutsch DT04-2P, 24 VDC |

* Additional coil options are available

TECHNICAL FEATURES

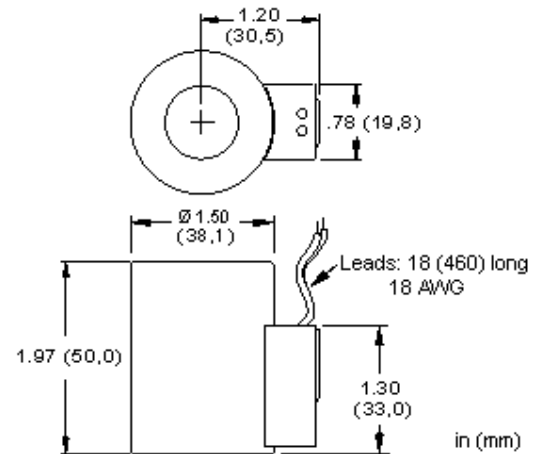
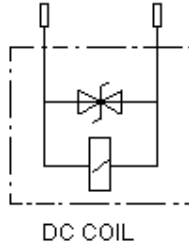
- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- This valve is direct actuated and requires no minimum hydraulic pressure for operation.
- In differential flow circuits, the higher return flow should be directed through port 2 (A) to port 1 (T).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes that will affect the function of the cartridge.
- A wide variety of coil termination and voltage options are available, with and without surge protection. See the CONFIGURATION section.
- The solenoid's unique magnetic design results in a high efficiency solenoid, yielding high spool actuating force per Watt expended, leading to reliable valve shifting.
- Coils are interchangeable with other Sun Series 1 solenoid products and can be mounted on the tube in either direction.
- Coil connector options offer ratings up to IP69K. See individual coil product pages for details. Additional weatherized coils and kits are available for more complete environmental protection.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





CONFIGURATION



TECHNICAL DATA

| | |
|---|------------------------------------|
| Maximum Coil Temperature at 68°F (20°C) Ambient | 218°F (105°C) |
| Arc Suppression (TVS) | Included |
| Power Consumption (cold) - at rated voltage | 22 watts |
| Maximum Ambient Temperature | 122 °F |
| Voltage/Frequency | 24 VDC |
| Operating Voltage Range | +/- 10% nominal |
| Duty Cycle Rating | 100 % |
| Connector | Twin lead 18 AWG x 18 in. (460 mm) |
| Connector Environment Rating | IP65 |
| Solenoid Tube Diameter | .75 in. |
| Coil Nut Torque | 4.5 lbf in. |
| Model Weight | 0.53 lb. |

PROPORTIONAL PERFORMANCE DATA

| | |
|--|---------------|
| Maximum Current | 590 mA |
| Nominal Coil Resistance at 122°F (50°C) Stabilized | 37.2 ±5% ohms |
| Nominal Coil Resistance at 68°F (20°C) Cold | 26.2 ±5% ohms |

USED WITH

- | | | | | | | | | | |
|------|-------|-------|-------|-------|-------|-------|------|------|-------|
| DAAL | DAALS | DBAL | DBALS | DFCA | DFCB | DFDA | DFDB | DFEA | DFEB |
| DFFA | DFFB | DLDA | DLDAS | DMDA | DMDAS | DMDAZ | DNCA | DNDA | DNDAS |
| DNDC | DNDY | DNDYS | DTCA | DTCAZ | DTDA | DTDAS | DWDA | FMDA | FMDB |
| FPCC | FPCH | FPFK | FPHK | HDDA | PRDL | PRDM | PRDN | PRDP | PSDL |
| PSDP | RBAN | RBAP | | | | | | | |

TECHNICAL FEATURES

- A TVS surge suppression diode is built into DC coils. Nominal breakdown voltage: 68V. Model code 1.5 KE68CA Steady state power dissipation @ 75°C is 6.5 W and peak pulse dissipation is 1500 W for 1 ms, nonrepetitive.
- Coil windings utilize Class N, (392° F [200 °C] rated) magnet wire.
- The coil is magnetically symmetrical and can be mounted in either direction on the solenoid tube without affecting performance.
- For optimum proportional performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.
- IP rating is dependent on the coil connector and the mating connector used.
- The external steel shell is plated with clear zinc trivalent.
- RoHS compliant. Restricted materials less than 0.1% total by weight.