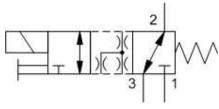
3-way, solenoid-operated directional spool valve SERIES 1 / CAPACITY: 12 gpm / CAVITY: T-11A





<mark>sun</mark> hydraulics"

CONFIGURATION

Control

Seal Material

Spool Configuration

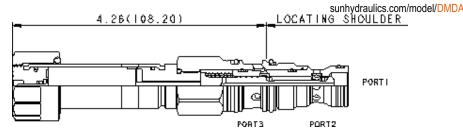
Μ

Ν

٧

(none) Coil

M or S-Control, N-Spool



This solenoid-operated 3-way, 2-position cartridge is a direct-acting, balanced spool directional valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

	Manual Override	Cavity	T-11A
_	Normally Open 2 to 3, Closed 1	Series	1
1	to 2	Capacity	12 gpm
1	Viton	Maximum Operating Pressure	5000 psi
	No coil	Maximum Valve Leakage at 110 SUS (24 cSt)	5 in ³ /min.@3000 psi
		Manual Override Force Requirement	5 lbs/1000 psi @ Port 1
		Manual Override Stroke	.10 in.
		Response Time - Typical	50 ms
		Switching Frequency	15,000 max. cycles/hr
		Solenoid Tube Diameter	.75 in.
		Valve Hex Size	7/8 in.
		Valve Installation Torque	30 - 35 lbf ft
		Seal kit - Cartridge	Buna: 990411007
		Seal kit - Cartridge	EPDM: 990411014
		Seal kit - Cartridge	Viton: 990411006
		Seal and nut kit - Coil	Viton: 990770006
		Model Weight	0.74 lb.

• Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances. NOTES

• An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

CONFIGURATION OPTIONS

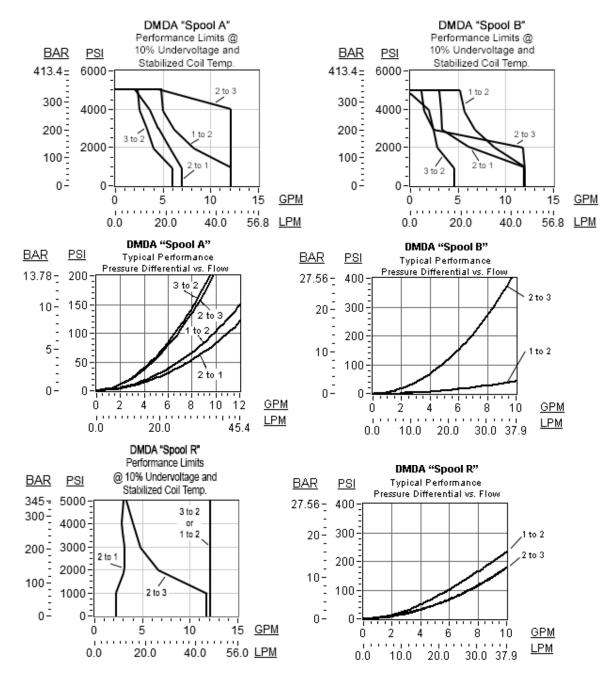
Model Code Example: DMDAMNV

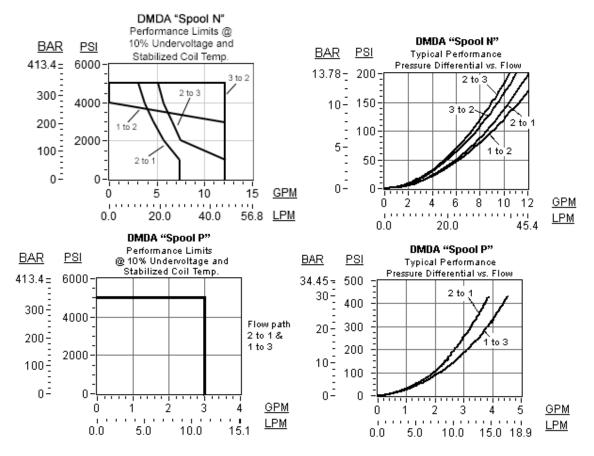
CONTROL (M	SPOOL CONFIGURATION (N)	SEAL MATERIAL (V)	COIL *
M Manual Override	N Normally Open 2 to 3, Closed 1 to 2	V Viton	No coil
X No Manual Override	A Normally Open 1 to 2, Closed 2 to 3	N Buna-N	212 DIN 43650-Form A, 12 VDC
D Twist/Lock (Dual) Manual Override	B Normally Open 1 to 2, Closed 2 to 3,	E EPDM	224 DIN 43650-Form A, 24 VDC
L Twist/Lock (Detent) Manual Override	Closed Transition		912 Deutsch DT04-2P, 12 VDC
T Twist (Momentary) Manual Override	P Normally Open 1 to 3, Closed 1 to 2		924 Deutsch DT04-2P, 24 VDC
	R Normally Open 2 to 3, Closed 1 to 2, Closed Transition		* Additional coil options are available

TECHNICAL FEATURES

- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- Spools B and R are closed in the transition between their two positions. This results in a higher performance limit at the expense of lower capacity. When used as pilot controls, where capacity is not a factor, the closed transition will provide faster and more consistent response times.
- This valve is direct actuated and requires no minimum hydraulic pressure for operation.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- On models equipped with the D or L control, the detent mechanism in the manual override is meant for temporary actuation. The D, L and T manual control
 assemblies have a mechanical life expectancy of approximately 7,000 cycles.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a
 factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes
 that will affect the function of the cartridge.
- Coils are interchangeable with other Sun Series 1 solenoid products and can be mounted on the tube in either direction.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
 machining variations.

PERFORMANCE CURVES





RELATED MODELS

- DMDAS 3-way, soft shift, solenoid-operated directional spool valve
- <u>DMDAZ</u> 3-way, solenoid-operated directional spool valve with position switch