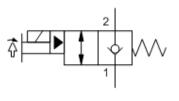


# MODEL **DFEB**

2-way, 2-stage, solenoid-operated directional poppet valve - flow 2-1

SERIES 3 / CAPACITY: 60 gpm / CAVITY: T-16A

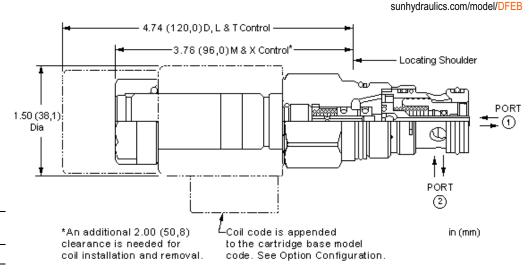




T-Control, C-Poppet

### **CONFIGURATION**

T	Control	Twist (Momentary) Manual Override
С	Poppet Configuration	Normally Closed
N	Seal Material	Buna-N
(none) Coil		No coil



This solenoid controlled, 2-way, 2-position cartridge is a pilot-operated, poppet style directional valve with reverse free flow check. It is available in either a normally open or normally closed configuration. Due to its poppet style construction, it has extremely low leakage.

#### **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-16A			
Series	3			
Capacity	60 gpm			
Maximum Operating Pressure	5000 psi			
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.@5000 psi			
Check Cracking Pressure	50 psi			
Response Time - Typical	30 ms			
Switching Frequency	15,000 max. cycles/hr			
Solenoid Tube Diameter	.75 in.			
Valve Hex Size	1 1/4 in.			
Valve Installation Torque	150 - 160 lbf ft			
Seal kit - Cartridge	Buna: 990016007			
Seal kit - Cartridge	Viton: 990016006			
Model Weight	1.53 lb.			

## **NOTES**

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

## **CONFIGURATION OPTIONS**

## Model Code Example: DFEBTCN

CONTROL	(T)	POPPET CONFIGURATION	(C)	SEAL MATERIAL	(N)	COIL *

T Twist (Momentary) Manual Override

D Twist/Lock (Dual) Manual Override

L Twist/Lock (Detent) Manual Override

M Manual Override

X No Manual Override

C Normally Closed

N Buna-N

H Normally Open
E EPDM
V Viton

No coil 212 DIN 43650-Form A, 12 VDC 224 DIN 43650-Form A, 24 VDC 912 Deutsch DT04-2P, 12 VDC 924 Deutsch DT04-2P, 24 VDC

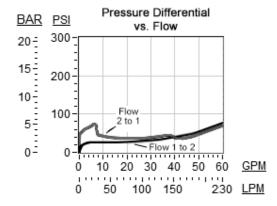
\* Additional coil options are available

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#### **TECHNICAL FEATURES**

- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- This cartridge has several manual override choices, including no manual override. See the CONFIGURATION section. Please note: Manual override functionality is not compatible with weatherized coils.
- Valves exhibit extremely low leakage rates; less than 10 drops/min. @ 5000 psi (0,7 cc/min @ 350 bar).
- On models equipped with the D or L control, the detent mechanism in the manual override is meant for temporary actuation. The D, L and T manual control
  assemblies have a mechanical life expectancy of approximately 7,000 cycles.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes that will affect the function of the cartridge.
- A wide variety of coil termination and voltage options are available, with and without surge protection. See the CONFIGURATION section.
- The solenoid's unique magnetic design results in a high efficiency solenoid, yielding high spool actuating force per Watt expended, leading to reliable valve shifting.
- Coils are interchangeable with other Sun Series 1 solenoid products and can be mounted on the tube in either direction.
- Coil connector options offer ratings up to IP69K. See individual coil product pages for details. Additional weatherized coils and kits are available for more complete
  environmental protection.
- Incorporates the Sun floating-style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
  machining variations.

#### PERFORMANCE CURVES



#### **RELATED MODELS**

DFEB8 2-way, poppet directional valve with integral T-8A control cavity - control 2-1

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