

3:1 pilot ratio, vented counterbalance valve

Capacity:
15 gpm (60 L/min.)

Functional Group:

Products : Cartridges : Counterbalance : 4-Port Vented : 3:1 Pilot Ratio

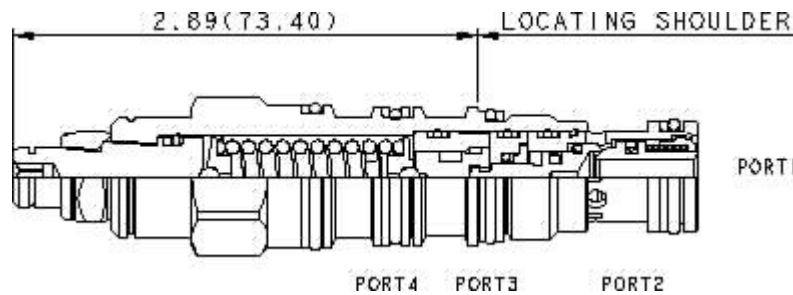
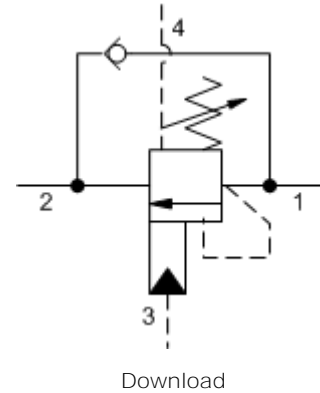
Model:

CWCA-LIN

Product Description

Vented counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio. Backpressure at port 2 does not affect the valve setting because the spring chamber references the vent (port 4).

Other names for this valve include motion control valve and over center valve.



Technical Features

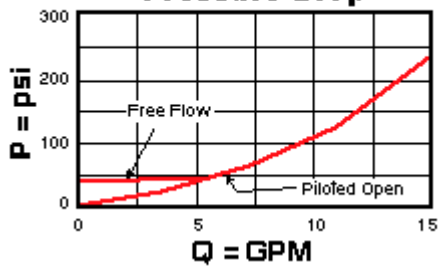
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Full clockwise setting is 0 psi (0 bar).
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseal percentages.
- This valve has positive seals between all ports.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.
- Turn adjustment clockwise to decrease setting and release load.
- All 4-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- With vented valves, a lower pilot ratio may be required to achieve machine stability compared to non-vented valves.

Technical Data

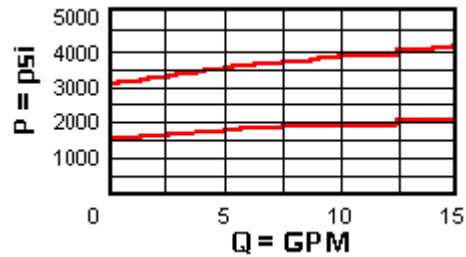
	U.S. Units	Metric Units
Cavity		T-21A

Capacity	15 gpm	60 L/min.
Pilot Ratio	3:1	
Maximum Recommended Load Pressure at Maximum Setting	3075 psi	215 bar
Maximum Setting	4000 psi	280 bar
Adjustment - Number of Counterclockwise Turns to Increase Setting	5	
Factory Pressure Settings Established at	2 in ³ /min.	30 cc/min.
Maximum Valve Leakage at Reseat	5 drops/min.	0,4 cc/min.
Pilot Configuration	Sealed	
Reverse Flow Check Cracking Pressure	40 psi	2,8 bar
Series (from Cavity)	Series 1	
U.S. Patent #	4,834,135	
Reseat	>85% of Set Pressure	
Valve Hex Size	7/8 in.	22,2 mm
Valve Installation Torque	30 - 35 lbf ft	45 - 50 Nm
Adjustment Screw Hex Socket Size	5/32 in.	4 mm
Adjustment Nut Hex Size	9/16 in.	15 mm
Adjustment Nut Torque	108 lbf in.	12 Nm
Model Weight	.45 lb	0,20 kg
Seal Kits	Buna: 990-021-007	
Seal Kits	Viton: 990-021-006	

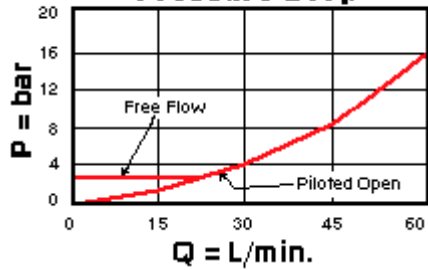
Free Flow and Piloted Open Pressure Drop



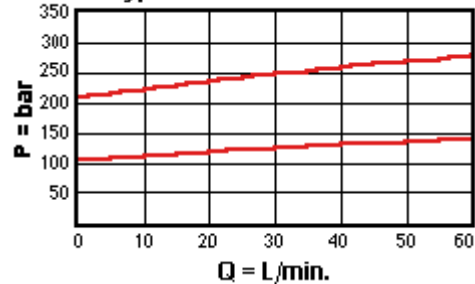
Typical Relief Characteristics



Free Flow and Piloted Open Pressure Drop



Typical Relief Characteristics



CWCA-LI N

Control

Functional Setting Range

External Material/Seal Material

L Standard Screw Adjustment	+0.00	400 - 1500 psi (30 - 105 bar), 1000 psi (70 bar) Standard Setting	+0.00	N Buna-N +0.00
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If the material/seal is P, the control must be L or C
If the material/seal is W, the control must be L or C

Customer specified setting stamped on hex \$1.10

- Explanation of Sun cartridge control options - US units.
- Explanation of Sun cartridge control options - metric units.

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