

10:1 pilot ratio, standard capacity counterbalance valve

Capacity: 30 gpm (120 L/min.)

Functional Group:

Products: Cartridges: Counterbalance: 3-Port Non-vented: Standard, 10:1

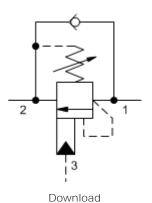
Pilot Ratio

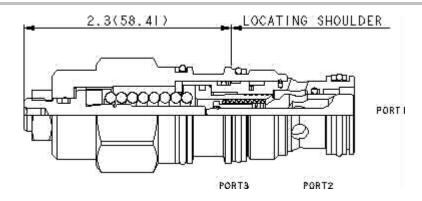
Model: CBEH-LJN

Product Description

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over center valve.





Technical Features

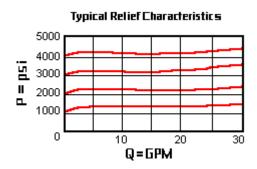
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Full clockwise setting is less than 200 psi (14 bar).
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Two check valve cracking pressures are available.
 Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- All 3-port counterbalance, load control, and pilotto-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).

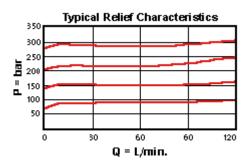
- Turn adjustment clockwise to decrease setting and release load.
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- This valve does not have positive seals on the pilot section and will pass up to 2 in³/min.@1000 psi (32 cc/min.@70 bar) between port 2 and port 3.
 This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

| Technical Data | | |
|--|----------------------|--------------|
| | U.S. Units | Metric Units |
| Model Weight | 0.63 lb. | 0.29 kg. |
| Cavity | T-2A | |
| Capacity | 30 gpm | 120 L/min. |
| Pilot Ratio | 10:1 | |
| Maximum Recommended Load Pressure at Maximum Setting | 3850 psi | 270 bar |
| Maximum Setting | 5000 psi | 350 bar |
| Adjustment - Number of Counterclockwise Turns to Increase Setting | 3.75 | |
| Factory Pressure Settings Established at | 2 in³/min. | 30 cc/min. |
| Maximum Valve Leakage at Reseat | 5 drops/min. | 0,4 cc/min. |
| Series (from Cavity) | Series 2 | |
| Reseat | >85% of Set Pressure | |
| Valve Hex Size | 1 1/8 in. | 28,6 mm |
| Valve Installation Torque | 45 - 50 lbf ft | 60 - 70 Nm |
| Adjustment Screw Hex Socket Size | 5/32 in. | 4 mm |
| Adjustment Nut Hex Size | 9/16 in. | 15 mm |
| Adjustment Nut Torque | 108 lbf in. | 12 Nm |
| Seal Kits | Buna: 990-202-007 | |
| Seal Kits | Viton: 990-202-006 | |

Free Flow and Piloted Open Pressure Drop Piloted Open Prese Flow Q = GPM Free Flow and Piloted Open Pressure Drop







CBEH-LJN

L Standard Screw Adjustment

2000 - 5000 psi w/25 psi Check (140 - 350 +0.00 J bar w/1,7 bar Check), +0.00 N Buna-N +0.00 3000 psi (210 bar) Standard Setting

If the material/seal is P, the control must be L or C If the material/seal is W, the control must be L or C

- * Special Setting required, specify at time of order Customer specified setting stamped on hex \$1.10
- Explanation of Sun cartridge control options US units.
- Explanation of Sun cartridge control options metric units.

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