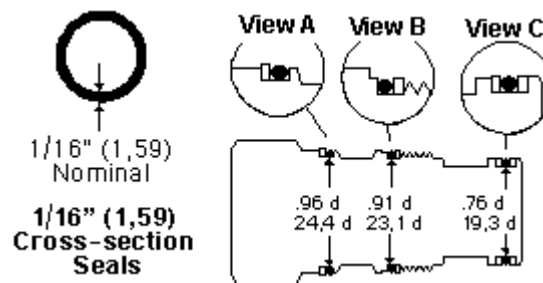


Series 2 - T-2A cavity, buna-N cartridge seal kit

Model:
990-202-007

Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in both Buna-N and Viton. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge. See Seal Kit General Guidelines below for detailed information.



Technical Features

- The shelf life for a Buna-N cartridge seal kit is ten years from date of purchase. This date will be printed on the kit packaging.

Cartridge Installation Data

	U.S. Units	Metric Units
Cavity		T-2A
Cartridge Thread		1"-14 UNS
Valve Hex Size	1 1/8 in.	28,6 mm
Valve Installation Torque	45 - 50 lbf ft	60 - 70 Nm

990-202-007

U.S. Dollar ▼

Recommended List Price
Shipping and Discount Terms

What models can this kit be used on? (Click Here)

	CBEL	CKEE	DOFC	LKFA	LPFA	PBFA	RSFE
990-002-007	CBEW	CKEF	DOFD	LKFB	LPFA8	PBFB	RSFH
CBDA	CBEWX	CKEG	DPCA	LKFC	LPFC	PBFB8	RVEA

CBDB	CBEY	CKEH	DPCB	LKFCZ	LPFCL	PBFC	RVEB
CBDC	CBEYX	CKEI	DPCC	LKFD	LPFR	PBFF8	RVEC
CBDD	CCEA	CKEL	DPCD	LKFO	LRFA	PPFA	RVEF
CBDDX	CKEA	CKEV	DRCD	LOEC	LRFA8	PPFB	SCEA
CBDG	CKEAS	CNED	DVCA	LOECZ	LRFAL	PPFB8	SQFB
CBDH	CKEAV	CNEE	DVCB	LOFA	LRFB	PPFC	SXEA
CBDL	CKEB	CNFE	DVCC	LOFA8	LRFC	PPFD	UDFY
CBEA	CKEBS	COFA	DVCD	LOFB	LRFCL	PPFE	UDFZ
CBEAX	CKEBV	COFB	FAFA	LOFB8	MBEA	PPFF	XBAA
CBEB	CKEC	COFC	FBFA	LOFC	MBEAX	PPFF8	XBBA
CBEG	CKECS	COFO	FRDA	LOFCZ	MBEB	PRFB	XBCA
CBEGX	CKECV	CXEE	FRDB	LOFD	MBEBX	PRFR	XBOA
CBEH	CKED	CXFC	FRDC	LOFD8	MBEG	RPGA	XBOAE
CBEI	CKEDS	DKFC	FRDD	LOFO	MBEGX	RSFC	XBOB
CBEJ	CKEDV	DKFD	FXDV	LOFOZ	MBEM	RSFC8	

Display Components (Click Here)

	Description	Quantity	View
500-001-018	O-Ring	1	C
515-002-018	Backup Ring	2	C
500-001-021	O-Ring	1	A
500-002-020	O-Ring	1	B
515-002-020	Backup Ring	1	B
515-002-021	Backup Ring	1	A
999-019-035	Literature	1	

Instructions/Notes

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.
- During 1985, SUN made a running change of all external seals on Series 2 cartridges (1-1/8 in. (28,6 mm) hex, 1-14 thd). The seals were changed from 3/32 in. (2,62 mm) c/s to 1/16 in (1,7/8 mm) c/s o-rings and backup rings.
- Use the kit which contains the same size (c/s) seals as those used on the cartridge being repaired. Do not change cartridge o-ring c/s sizes.