

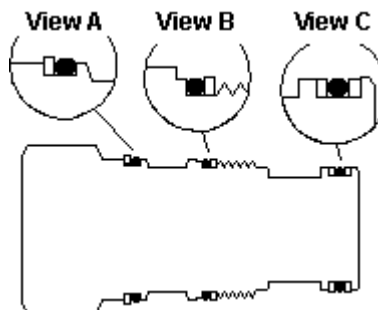
## Series 4 - T-19A cavity, buna-N, cartridge seal kit

Functional Group:  
 Products : Accessories : Cartridge Seal Kits

Model:  
 990-019-007

### Product Description

Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in both Buna-N and Viton. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge. See Seal Kit General Guidelines below for detailed information.



### Technical Features

- ▮ The shelf life for a Buna-N cartridge seal kit is ten years from date of purchase. This date will be printed in the kit package.

### Technical Data

	U.S. Units	Metric Units
<b>Model Weight</b>	0.01 lb.	-
<b>Cavity</b>	T-19A	

### Cartridge Seal Installation Variations

	View	View
<b>Cartridge Thread</b>	M48	
<b>Installation Torque</b>	350 - 375 lbf ft	465 - 500 Nm
<b>Valve Hex Size</b>	1 5/8 in.	41,3 mm

Option Selection:

990-019-007

Related Information

[Seal Kit General Guidelines](#)

Instructions

- ▮ Install back-up rings and O-rings as shown in views.

- | When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
  - | When installing cartridge - be sure to torque to recommended value.
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