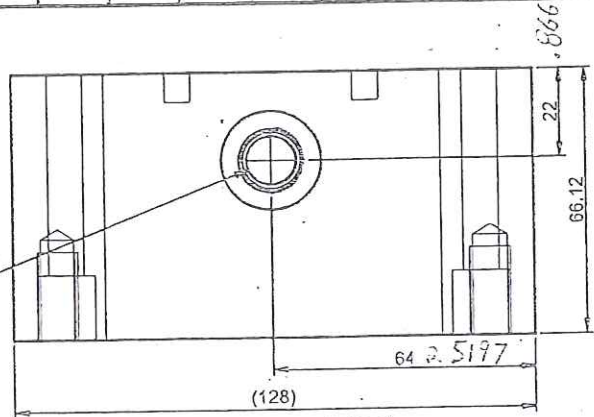


118181

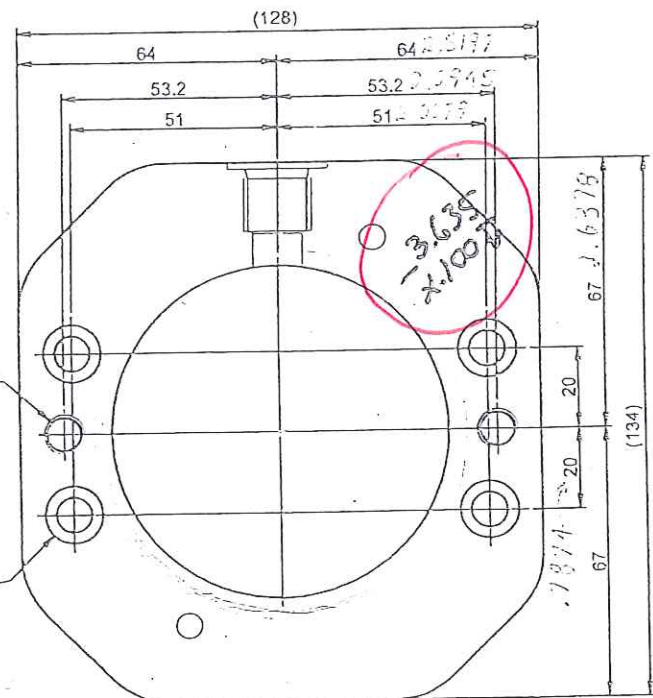
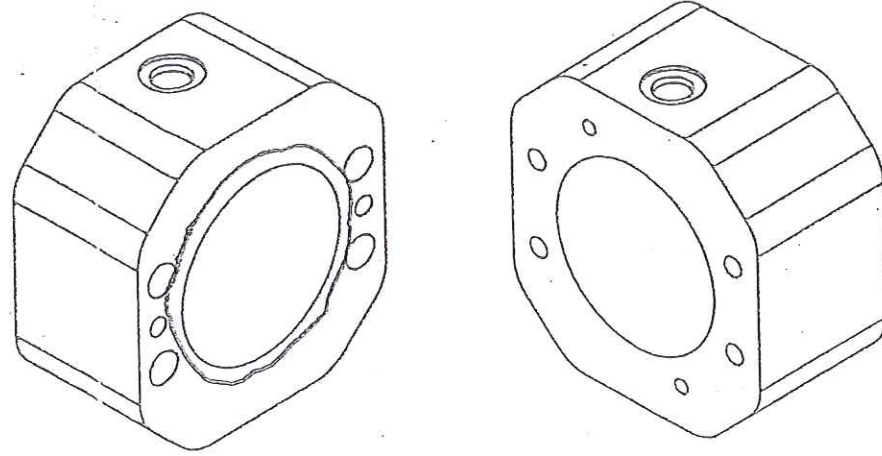
51-22-10-92

4724
DRILL Ø12 THRU 1 SIDE
DRILL AND TAP FOR SAE-6
SPOTFACE AS SHOWN

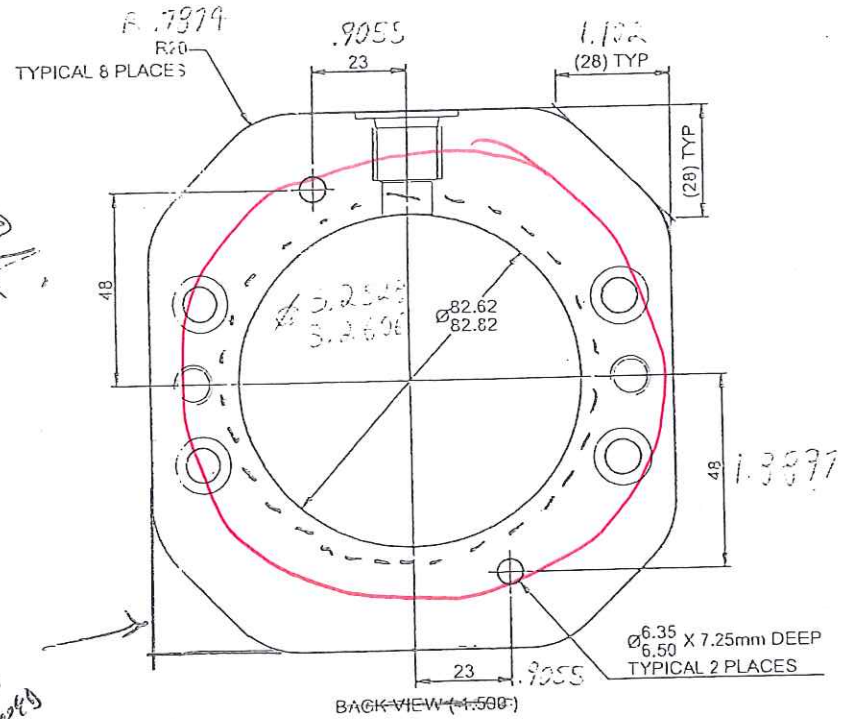
#8
All email
with
order.



2.603



FRONT VIEW (1:500)



BACK VIEW (1:500)

5.2756

Some
concrete
allows

- NOTE:
1) ADAPTOR TO BE MADE FROM MILD STEEL.
2) ALL SURFACES TO BE N9 FINISH UNLESS OTHERWISE SPECIFIED:

GENERAL NOTES		FINISH SYMBOLS		TOLERANCES UNLESS OTHERWISE STATED		MANUFACTURING SPECIFICATIONS		MATERIAL		VERSION		DESIGN LOCATION		PART NO.	
1. WELDING SYMBOLS STANDARD TO ISO 2553 METHOD A.		SYL	MICRO m	SYL	MICRO m	MACHINING	± 0.5	PROTECT TREATMENT	MATERIAL CODE	WEIGHT LBS	KG	CHANGE NO.	FRANKLIN, PA, US		08
2. REMOVE ALL BURRS AND SHARP EDGES		H8	0.1	H8	3.2	FABRICATION TOL'S	± 1.0	FRESH SPEC	ESTIMATED WEIGHT	5.042		DATE	VPV80-VPV16 Adaptor		
3. ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED.		H11	0.2	H11	6.3	MANUFACTURING SPEC		WELDING SPEC	PLATE INDICATOR	DRW USE	N	SCALE	Wojanis VPV80-VPV16 Adaptor		
4. THIRD ANGLE PROJECT		H12	0.4	H12	12.5	HEAT TREATMENT		HARDNESS	REPLACED BY			SHEET	DWG. NO.		
		H13	0.8	H13	25				SPALLER TO			1 OF 1	No.		
		H14	1.6										No.		

44478-1
John
7.25.11

44322-1
John
3.14.11

Released For Production
Job # 46078-1
By John
Date 7.29.12